



Combustible Gas Sensor

(Model: MH-742B)

Manual

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Zhengzhou Winsen Electronics Technology CO., LTD.

MH-742B Combustible Gas Sensor

1. Product Description

MH-742B is a universal type intelligent sensor to detect combustible gas, taking advantage of non-dispersive infrared (NDIR) principle. With high selectivity, no oxygen dependence, high performance and long lifespan features, MH-742B also has built-in temperature compensation feature. MH-742B is a compact and high-performance sensor based on infrared absorption of gas detection technology, micro-machining and sophisticated circuit design.



2. Features

- High sensitivity, high resolution, low power consumption
- Output method: UART, analog voltage signal, etc.
- Quick response
- Temperature compensation, excellent linear output
- Excellent stability, Long lifespan
- Anti-poisons, anti-vapor interference



3. Application

Widely used for industrial field instrumentation, industrial-process control and safety protection

4. Specification

Table 1 Technical Index

| | |
|---------------------|---|
| Product Model | MH-742B |
| Gas Detected | Combustible gas (see Table 2 for details) |
| Working Voltage | 4.5 V ~ 5.5V DC |
| Average Current | < 100mA |
| Interface Level | 3.3V |
| Measurement Range | 0~100%VOL optional (view table 2) |
| Output Signal | UART |
| | 0.4-2V DC |
| Warm-up Time | <2min |
| Response Time | T ₉₀ < 30s |
| Working Temperature | -40°C ~ 70°C |
| Working Humidity | 0 to 95%RH, non-condensing |
| Dimension | Φ39×44mm |
| Weight | 280g |
| Lifespan | >5 years |
| Protected Class | IP54 |

Table 2 Measurement Range and Accuracy

| Gas name | Molecular Formula | Range | Resolution | Note |
|-----------------|--|------------|------------|-----------------------------|
| Methane | CH ₄ | 0~5% Vol | 0.01% Vol | Temperature compensation |
| Methane | CH ₄ | 0~10% Vol | 0.01% Vol | Temperature compensation |
| Methane | CH ₄ | 0~100% Vol | 0.1% Vol | Temperature compensation |
| Propane | C ₃ H ₈ | 0~2.1% Vol | 0.01% Vol | Temperature compensation |
| Propane | C ₃ H ₈ | 0~100% Vol | 0.1% Vol | Temperature compensation |
| Methyl chloride | CH ₃ CL | 0~8.1% Vol | 0.01% Vol | Temperature compensation |
| Methyl chloride | CH ₃ CL | 0~100% Vol | 0.1% Vol | Temperature compensation |
| Acetylene | C ₂ H ₂ | 0~2.1% Vol | 0.02% Vol | Temperature compensation |
| Propylene | C ₃ H ₆ | 0~2.0% Vol | 0.02% Vol | Temperature compensation |
| Ethylene | C ₂ H ₄ | 0~2.7% Vol | 0.027% Vol | Temperature compensation |
| Ethane | CH ₃ CH ₃ | 0~3.0% Vol | 0.03% Vol | Temperature compensation |
| Iso-butane | C ₄ H ₁₀ | 0~1.8% Vol | 0.018% Vol | Temperature compensation |
| Gasoline | C ₃ -C ₁₂ | 0~1.1% Vol | 0.01% Vol | Temperature compensation |
| Cyclopentane | C ₅ H ₁₀ | 0~1.4% Vol | 0.01% Vol | No temperature compensation |
| Cyclohexane | C ₆ H ₁₂ | 0~1.3% Vol | 0.01% Vol | No temperature compensation |
| Methanol | CH ₃ OH | 0~6.7% Vol | 0.06% Vol | No temperature compensation |
| Dichloromethane | CH ₂ CL ₂ | 0~15% Vol | 0.15% Vol | No temperature compensation |
| Benzene | C ₆ H ₆ | 0~1.2% Vol | 0.012% Vol | No temperature compensation |
| Toluene | C ₇ H ₈ | 0~1.2% Vol | 0.012% Vol | No temperature compensation |
| Alcohol | C ₂ H ₅ OH | 0~3.3% Vol | 0.033% Vol | No temperature compensation |
| Ethylene oxide | C ₂ H ₄ O | 0~3.0% Vol | 0.03% Vol | No temperature compensation |
| Epichlorohydrin | C ₃ H ₅ CLO | 0~3.8% Vol | 0.038% Vol | No temperature compensation |
| Ehloropropene | C ₃ H ₅ CL | 0~2.9% Vol | 0.029% Vol | No temperature compensation |
| Pentane | C ₅ H ₁₂ | 0~1.4% Vol | 0.014% Vol | No temperature compensation |
| Ethyl acetate | C ₄ H ₈ O ₂ | 0~2.0% Vol | 0.02% Vol | No temperature compensation |

5. Structural Drawing

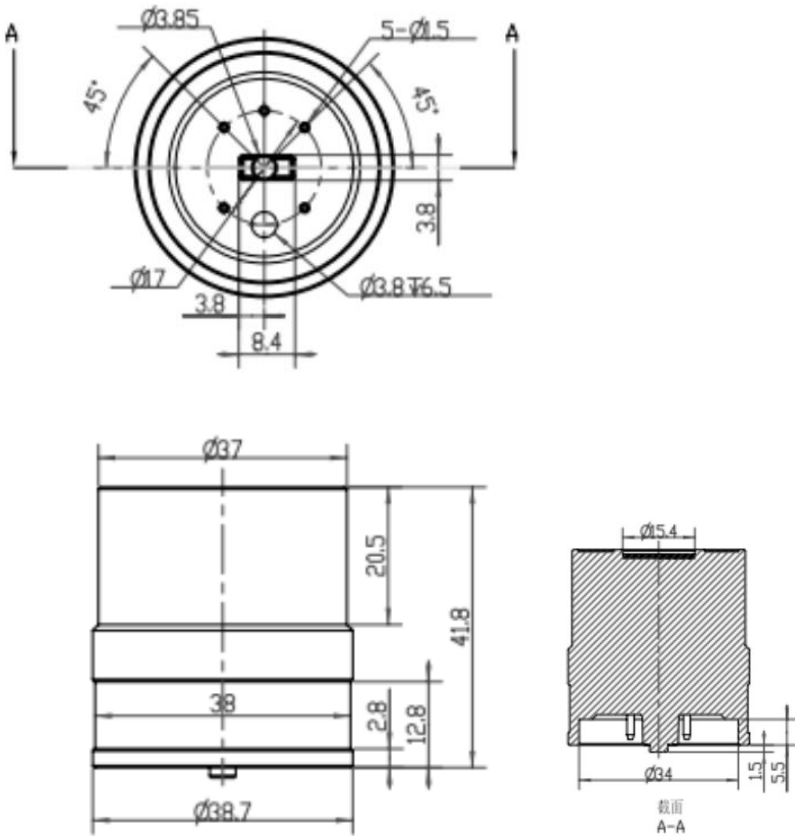


Figure 2 Structural Drawing of Sensor

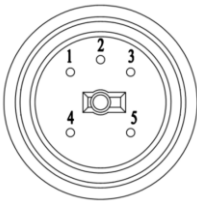


Figure 3 Pin Definition

Table 3 Definition of Pin

| Pin | Description |
|-------|-------------------------------|
| Pin 3 | Vin Voltage Input |
| Pin 2 | GND |
| Pin 1 | Vout (0.4~2 V) |
| Pin 5 | UART (RXD) 0~3.3V Data Input |
| Pin 4 | UART (TXD) 0~3.3V Data Output |

6. Application Circuit

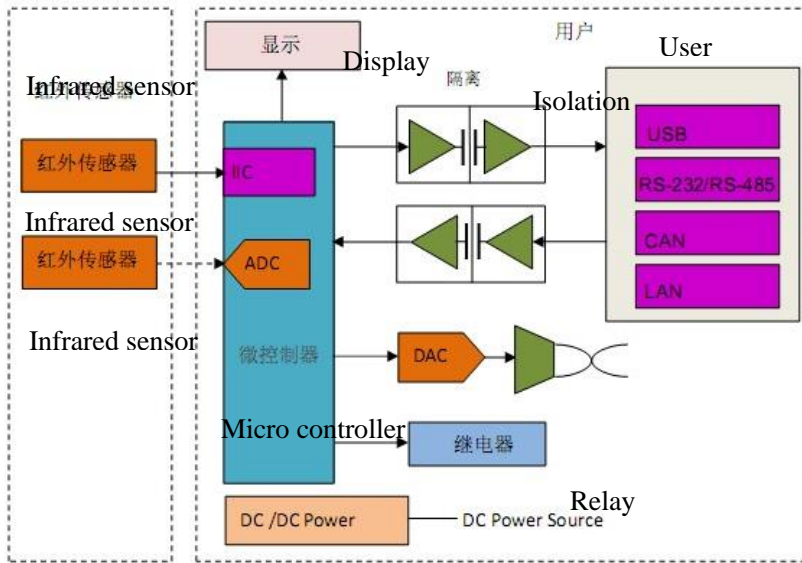


Figure 3 Application Circuit

7. Explanation

7.1 Analogue Voltage Output

Input 5V voltage to Win Pin, GND Pin connect power ground and Vout Pin connect input side of ADC, then warm-up the sensor, the Vout side will output a voltage value which stands for the gas concentration, while output voltage range 0.4V~2V stands for gas concentration 0~Full scale. If it found in trouble in self-inspection process, the output voltage of sensor is 0V.

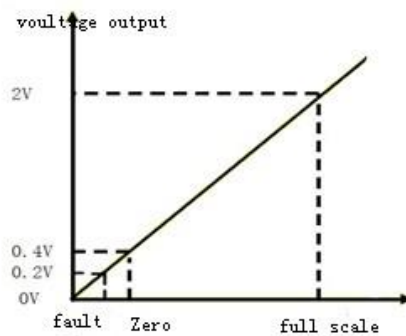


Figure 4 Analogue Voltage Output

Analogue voltage output V_o

$$C_{ppm} = (V_o - 0.4V) * \text{detection range (ppm)} / (2.0V - 0.4V)$$

Serial Output(UART)

Hardware Connection

Connect the sensor's Vin-GND-RXD-TXD to the user's 5V-GND-TXD-RXD. (TTL level shall be used by the client. If it is RS232 level, it must be converted). The detector can directly read the gas concentration value through the UART interface of the sensor without calculation.

Software Setting

Set the serial port baud rate to 9600, data bit to 8, stop bit to 1, parity bit to none.

| Protocol command interface list and meaning | |
|---|----------------------------------|
| 0x86 | To read gas concentration value |
| 0x87 | To calibrate zero point (ZERO) |
| 0x88 | To calibrate span point (SPAN) |

| 0x86- To reading gas concentration value | | | | | | | | |
|---|------------|-----------------------------|----------------------------|--------|--------|--------|--------|----------|
| Send command | | | | | | | | |
| Byte 0 | Byte 1 | Byte 2 | Byte 3 | Byte 4 | Byte 5 | Byte 6 | Byte 7 | Byte 8 |
| Start byte | Sensor no. | Command | - | - | - | - | - | checksum |
| 0xFF | 0x01 | 0x86 | 0x00 | 0x00 | 0x00 | 0x00 | 0x00 | 0x79 |
| Returning | | | | | | | | |
| Byte 0 | Byte 1 | Byte 2 | Byte 3 | Byte 4 | Byte 5 | Byte 6 | Byte 7 | Byte 8 |
| Start byte | command | Concentration high-position | Concentration low-position | - | - | - | - | checksum |
| 0xFF | 0x86 | 0x02 | 0x60 | 0x47 | 0x00 | 0x00 | 0x00 | 0xD1 |
| Gas concentration value=Concentration high-position *256+Concentration low-position | | | | | | | | |

| 0x87-To calibrate sensor zero point | | | | | | | | |
|-------------------------------------|------------|---------|-------|-------|-------|-------|-------|----------|
| Send command | | | | | | | | |
| Byte0 | Byte1 | Byte2 | Byte3 | Byte4 | Byte5 | Byte6 | Byte7 | Byte8 |
| Start byte | Sensor no. | Command | - | - | - | - | - | checksum |
| 0xFF | 0x01 | 0x87 | 0x00 | 0x00 | 0x00 | 0x00 | 0x00 | 0x78 |
| The sensor has no return value | | | | | | | | |

| 0x88-To calibrate sensor span point | | | | | | | | |
|-------------------------------------|------------|---------|-----------------------------|----------------------------|-------|-------|-------|----------|
| Byte0 | Byte1 | Byte2 | Byte3 | Byte4 | Byte5 | Byte6 | Byte7 | Byte8 |
| Start byte | Sensor no. | Command | Concentration high-position | Concentration low-position | - | - | - | checksum |
| 0xFF | 0x01 | 0x88 | 0x07 | 0xD0 | 0x00 | 0x00 | 0x00 | 0xA0 |
| The sensor has no return value | | | | | | | | |

Calibrate and Calculate

The checksum = (invert (byte1 +byte2+byte3... + byte7)) + 1

For example

| Byte0 | Byte1 | Byte2 | Byte3 | Byte4 | Byte5 | Byte6 | Byte7 | Byte8 |
|------------|-------|---------|-------|-------|-------|-------|-------|----------|
| Start byte | No. | command | - | - | - | - | - | Checksum |
| 0xFF | 0x01 | 0x86 | 0x00 | 0x00 | 0x00 | 0x00 | 0x00 | checksum |

1. Add from Byte1 to Byte7: $0x01 + 0x86 + 0 + 0 + 0 + 0 + 0 + 0 = 0x87$

2. Negation: $0xFF - 0x87 = 0x78$

3. Add 1: $0x78 + 0x01 = 0x79$

Example Program

C Language Calibrate & Calculate and Routine

```
char getChecksum(char *packet)
{
    char i, checksum;
    for(i = 1; i < 8; i++)
    {
        checksum += packet[i];
    }
    checksum = 0xff - checksum;
    checksum += 1;
    return checksum;
}
```

Cautions

- 1.The sensor should be calibrated regularly. Recommended cycle time is once per 6 months.
- 2.Do not use the sensor in the high dusty environment for long time.
- 3.Please use the sensor with correct power supply.
- 4.Forbid cutting or soldering sensor's pins.

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