



Ammonia Gas Sensor

(Model: MP-702)

Manual

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Zhengzhou Winsen Electronics Technology Co., Ltd

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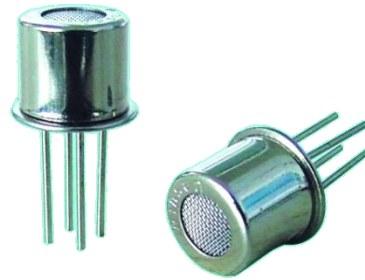
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Zhengzhou Winsen Electronics Technology CO., LTD

MP-702 Ammonia Gas Sensor

Profile

MP-702 model with advanced planar construction is comprised of heater and metal oxide semiconductor material of subminiature Al₂O₃ ceramic plate, fetch out electrode down-lead, encapsulation in metal base and cap. When the target gas exists, The sensor's conductivity is more higher along with the gas concentration rising. Please use simple electrocircuit, convert change of conductivity to correspond output signal of gas concentration.



Features

It has high sensitivity to NH₃ gas, and has advantages such as fast response and recovery, low power consumption, easy test circuit, good stability, long lifespan &etc.

Main Applications

It is widely used to detect NH₃ gas in fridge, refrigerated storage and agriculture breeding occasion.

Technical Parameters

Stable.1

Model			MP-701
Sensor Type			Flat surfaced Semiconductor
Standard Encapsulation			Metal
Target Gas			Ammonia Gas(NH ₃)
Detection range			0~100ppm (NH ₃)
Standard Circuit Conditions	Loop Voltage	V _c	≤24V DC
	Heater Voltage	V _H	5.0V±0.1V AC or DC
	Load Resistance	R _L	Adjustable
Sensor character under standard test conditions	Heater Resistance	R _H	1Ω±10Ω (room temp.)
	Heater consumption	P _H	≤300mW
	Sensor resistance	R _S	1kΩ~30kΩ (in 50ppm NH ₃)
	Sensitivity	S	R _S (in air)/R _S (in 50ppm NH ₃)≥5
Standard test conditions	Concentration Slope	α	≤0.6(R _{100ppm} /R _{30ppm NH₃})
	Temp. Humidity		20℃±2℃; 65%±5%RH
	Standard test circuit		V _c :5.0V±0.1V; V _H : 5.0V±0.1V
	Preheat time		Not less than 48 hours

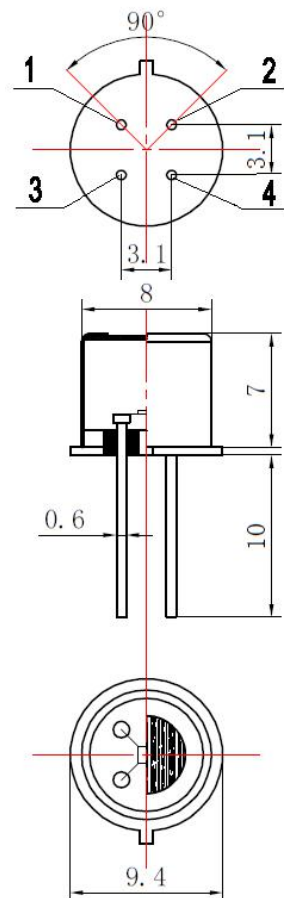


Fig1.Sensor Structure

Unit: mm

Basic Circuit

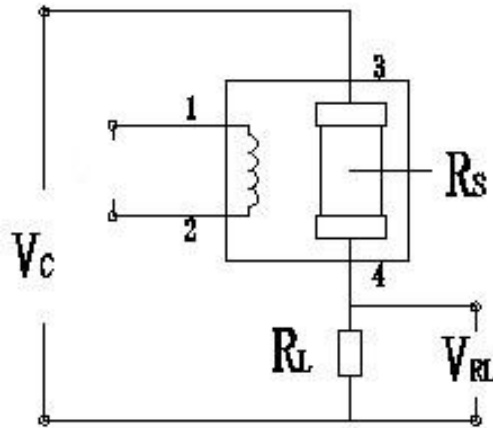


Fig2. MP-702 Test Circuit

Instructions: This circuit shows the basic measuring circuit of sensor. Two voltages should be applied to this sensor, heating voltage (V_H) and circuit voltage (V_C). V_H is used for supplying a certain temperature which can be DC or AC. V_{RL} the voltage on the load resistance (R_L) which connects to the sensor in series.

Description of Sensor Characters

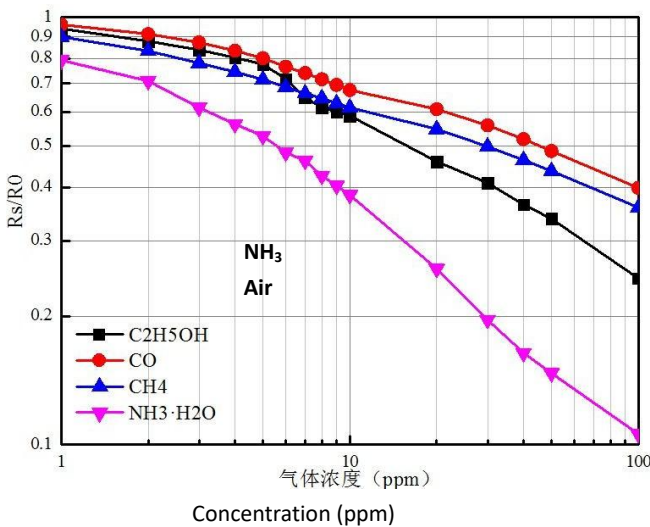


Fig3. Typical Sensitivity Curve

R_s means resistance in target gas with different concentration, R_0 means resistance of sensor in clean air. All tests are finished under standard test conditions.

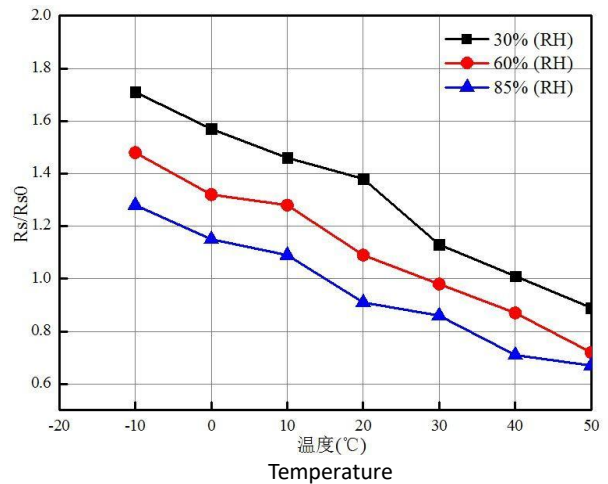


Fig4. Typical temperature/humidity characteristics

R_s means resistance of sensor in 50ppm NH_3 gas under different temp. and humidity. R_{s0} means resistance of the sensor in 50ppm NH_3 gas under 20°C/65%RH.

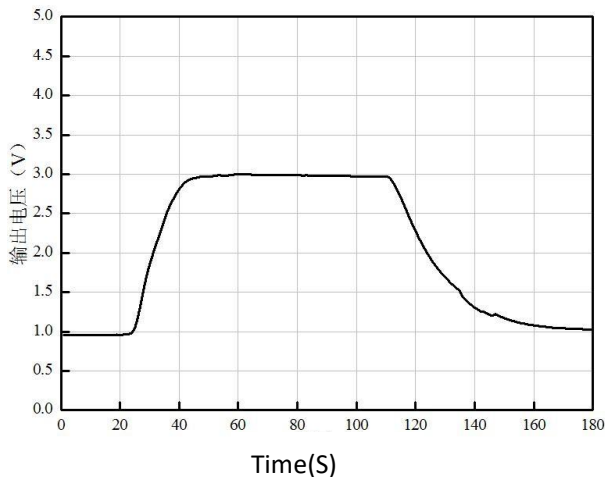


Fig5. Response and Resume

The output voltage in the figure is the voltage across the load resistor (RL) in series with the sensor. The test in the picture is completed under standard test conditions, and the test gas is 50ppm NH3.

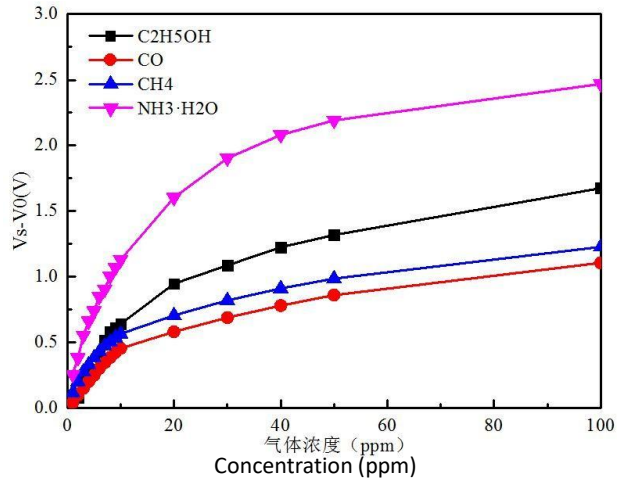


Fig6. Sensitivity Curve

The output voltage in the figure is the voltage across the load resistor (RL) in series with the sensor. All tests shown in the figure were done under standard test conditions.

Long-term Stability

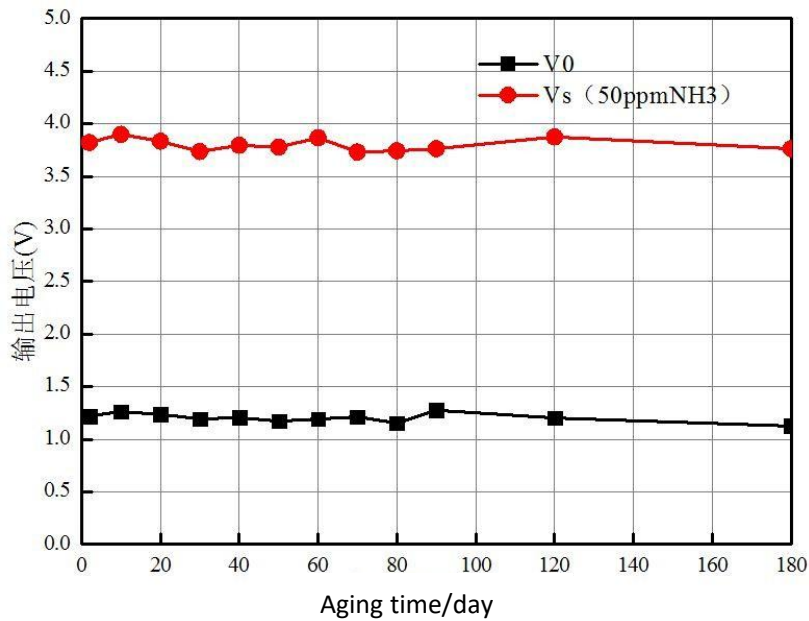


Fig7. Long-term Stability

All tests in the figure are completed under standard test conditions, the abscissa is the aging time, and the ordinate is the output voltage value.

Cautions

1 .Following conditions must be prohibited

1.1 Exposed to volatilizable organic silicon steam

Sensing material will lose sensitivity and never recover if the sensor absorbs organic silicon steam. Sensors must avoid exposing to silicon bond, fixture, silicon latex, putty or plastic contain silicon environment.

1.2 High Corrosive gas

If the sensors are exposed to high concentration corrosive gas (such as H_2S , SO_x , Cl_2 , HCl etc.), it will not only result in corrosion of sensors structure, also it cause sincere sensitivity attenuation.

1.3 Alkali, Alkali metals salt, halogen pollution

The sensors performance will be changed badly if sensors be sprayed polluted by alkali metals salt especially brine, or be exposed to halogen such as fluorine.

1.4 Touch water

Sensitivity of the sensors will be reduced when spattered or dipped in water.

1.5 Freezing

Do avoid icing on sensor's surface, otherwise sensing material will be broken and lost sensitivity.

1.6 Applied higher voltage

Applied voltage on sensor should not be higher than stipulated value, even if the sensor is not physically damaged or broken, it causes down-line or heater damaged, and bring on sensors' sensitivity characteristic changed badly.

1.7 Voltage on wrong pins

As Fig8, Pin 1&2 connects to heater circuit, Pin 3&4 connects to measuring circuit; Under the requested conditions, heating and measuring can use the same power circuit.

NOTE: the two pins near the protuberance mark is heating electrode.

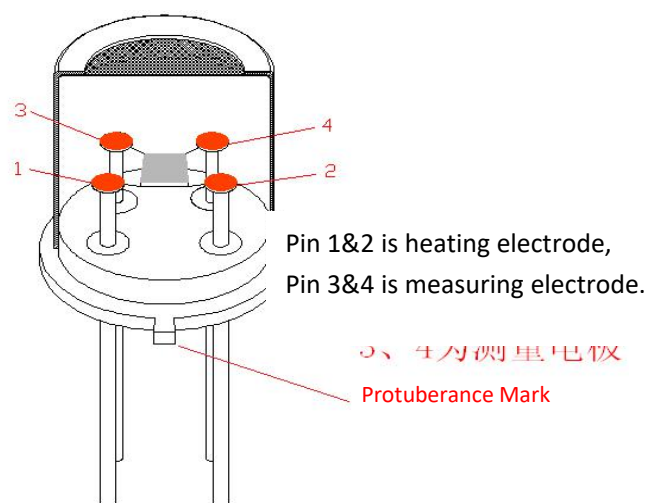


Fig8.Pin Schematic Diagram

2 . Following conditions should be avoided

2.1 Water Condensation

Indoor conditions, slight water condensation will influence sensors' performance lightly. However, if water condensation on sensors surface and keep a certain period, sensors' sensitive will be decreased.

2.2 Used in high gas concentration

No matter the sensor is electrified or not, if it is placed in high gas concentration for long time, sensors characteristic will be affected. If lighter gas sprays the sensor, it will cause extremely damage.

2.3 Long time storage

The sensors resistance will drift reversibly if it's stored for long time without electrify, this drift is related with storage conditions. Sensors should be stored in airproof bag without volatile silicon compound. For the sensors with long time storage but no electrify, they need long galvanical aging time for stability before using. The suggested aging time as follow:

Stable2.

Storage Time	Suggested aging time
Less than one month	Not less than 48 hours
1 ~ 6 months	Not less than 72 hours
More than six months	Not less than 168 hours

2.4 Long time exposed to adverse environment

No matter the sensors electrified or not, if exposed to adverse environment for long time, such as high humidity, high temperature, or high pollution etc., it will influence the sensors' performance badly.

2.5 Vibration

Continual vibration will result in sensors down-lead response then break. In transportation or assembling line, pneumatic screwdriver/ultrasonic welding machine can lead this vibration.

2.6 Concussion

If sensors meet strong concussion, it may lead its lead wire disconnected.

2.7 Usage Conditions

2.7.1 For sensor, handmade welding is optimal way. The welding conditions as follow:

- Soldering flux: Rosin soldering flux contains least chlorine
- homothermal soldering iron
- Temperature: 250°C
- Time: less than 3 seconds

If disobey the above using terms, sensors sensitivity will be reduced.

Zhengzhou Winsen Electronics Technology Co., Ltd

Add: No.299, Jinsuo Road, National Hi-Tech Zone,
Zhengzhou 450001 China

Tel: +86-371-67169097 / 67169670

Fax: +86-371-60932988

E-mail: sales@winsensor.com

Website: www.winsen-sensor.com